# Image sensors for industrial applications

## **CMOS** image sensors

Parameter	S9226-03*1*2	S10226-10*1*2	S9227-03	S10227-10	S12443	S13131-1536* <sup>3</sup>	S13434-2496	S11106-10*2	S11107-10*2	Unit
Package	Ceramic DIP	Resin mold SMD	Ceramic DIP	Resin mold SMD	Resin mold SMD	Resin mold SMD	Resin mold SMD	Resin mold SMD	Resin mold SMD	-
Package size	12.0 × 7.87	9.1 × 2.4	12.0 × 7.87	9.1 × 4.4	23 × 2.7	9.1 × 2.4	13.8 × 2.1	9.1 × 2.4	9.1 × 2.4	mm
Appearance					The second secon					-
Output	Monochrome		Monoc	hrome		Monochrome		Monoc	-	
Supply voltage	3.3	to 5	Ę	5		3.3		3 to	V	
Analog/digital	Ana	alog	Ana	llog		Analog		Ana	-	
Number of pixels	10	24	51	2	2496	1536	2496	128	64	pixel
Pixel pitch	7	.8	12	5	7	5.5	5.25	63.5	127	μm
Pixel height	1:	25	250		125	63.5	63.5	63.5	127	μm
Image size	7.9872	× 0.125	6.4 × 0.25		17.472 × 0.125	8.448 × 0.0635	13.104 × 0.0635	8.06 × 0.0635	8.06 × 0.127	mm
Video data rate max.	0.2		5		10	2	2	10		MHz
Line rate max.	0.194		9.	4	3.9	1.3	0.8	64.9	111	kHz
Photosensitivity	5	0	80		500	280	280	80	75	V/(lx.s)
Conversion efficiency	3	.2	1.6		25	45	45	0.75	0.35	µV/e⁻
Dark output voltage*4	0	.8	1.0		0.4	1.5	1.5	0.02	0.04	mV
Dark current	!	5	10		0.26	0.53	0.53	0.43	1.83	fA
	3	.2	4.	3	2	1.4	1.4	4		V
Saturation output	10	1000		2688		31	31	5333	11429	ke-
	1	.4	0.45		1.2	0.4	0.4	0.7	0.6	mV rms
Readout noise	43	38	28	31	48	9	9	933	1714	e⁻rms
Dynamic range	22	80	9550		1670	3500	3500	5700	6600	-
A/D converter	converter None								-	
Anti-blooming function	ng function Possible									-
Electronic shutter function	Impossible Possible								-	
Readout of every pixel	Sequ	ential				Simultaneous				-

\*1: High gain operation \*2: 5 V operation \*3: S13131-512 (512 pixels) and S13131-736 (736 pixels) are also available. \*4: Integration time =10 ms

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#### Photosensitivity vs. line rate



#### Spectral response (typical examples)

GII



Wavelength (nm)

KMPDB0615EA



Parameter	S14416-12*1 S14417-06*2		S11720-40* <sup>3</sup>	S15611-10*4	S14772* <sup>5</sup>	S13774* <sup>5</sup>	S15778* <sup>5</sup>	S16074* <sup>5</sup>	Unit		
Package	Resin mold SMD		Resin mold SMD	Resn mold SMD	Ceramic PGA	Ceramic PGA	Glass epoxy and FeNiCo alloy	Ceramic DIP	-		
Package size	114 × 10	61.2 × 12.7	396.5 × 18	13 × 5.8	50.5 × 16.5	50.5 × 16.5	70 × 46	38 × 9.91	mm		
Appearance			R	Ĩ	: <u> </u>				-		
Output	Monochrome		Monochrome	Monochrome	Monochrome	Monochrome	Monochrome	Monochrome	-		
Supply voltage	5		5	3.3	3.3	3.3	3.3/1.8	3.3	V		
Analog/digital	Ana	alog	Digital	Digital	Digital	Digital	Digital	Digital	-		
Number of pixels	1536 384		3072	1024	2048	4096	8192	1 4096 2 3072 3 2048	pixel		
Pixel pitch	63.5 127		127	7	14	7	7	1 7 2 9.3 3 14	μm		
Pixel height	63.5 127		127	200	14	7	7	1 7 2 9.3 3 14	μm		
Image size	97.472 × 0.0635 48.768 × 0.127		390.044 × 0.127	7.168 × 0.200	28.672 × 0.014	28.672 × 0.007	57.344 × 0.007	1 28.672 × 0.007 2 28.672 × 0.0093 3 28.672 × 0.014	mm		
Video data rate max.	data rate max. 10			40	231	180	360	320	MHz		
Line rate max.	6.4 24.7		45.4	34	125	100	100* <sup>6</sup>	1 35 2 46 3 65	kHz		
Photosensitivity	80	75	5100	980	430	360	440	① 360 ② 574 ③ 430	V/(lx.s)		
Conversion efficiency	0.75 0.35		25	40	100	340	410	① 336 ② 304 ③ 104	µV/e⁻		
Dark output voltage*7	0.02	0.04	250	1.2	1.9	4 4.9		1 4 2 3.2 3 1.9	mV		
Dark current	0.43	1.83	160.2	0.48	0.30	0.19	0.19	① 0.19 ② 0.17 ③ 0.29	fA		
Saturation output	4		1.4	1.71	1.25	1.25	1.25 1.25		V		
Saturation output	5333	11428	56	43	12.5	3.7	3	1 3.3 2 3.7 3 10.6	ke <sup>-</sup>		
Roadout noise	0.7	0.6	0.6	0.63	1.2	1.5	1.5	1.6	mV rms		
Headout hoise	933	1714	24	16	12	4.2	3.6	① 4.7 ② 5.2 ③ 15.3	e⁻rms		
Dynamic range	5700	6600	2333	2700	1100 800 800		800	1900	-		
A/D converter	None     16-bit     12-bit     10-bit/11-bit     10-bit/12-bit     10-bit/11-bit     12-bit										
Anti-blooming function	Possible										
Electronic shutter function	Possible										
Readout of every pixel	Simultaneous										

\*1: S14416-02 (256 pixels) and S14416-06 (768 pixels) are also available. \*2: S14417-02 (128 pixels) is also available. \*3: S11720-20 (1536 pixels) is also available. \*4: S15611 (ceramic package) is also available. \*5: Gain = 8 operation \*6: High speed mode \*7: Integration time = 10 ms

#### Photosensitivity vs. line rate



#### Spectral response (typical examples)

'SU



Wavelength (nm)

KMPDB0616EC

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Parameter	S11639-01	S11108	S12706	S13488*1	Unit						
Package	Plastic DIP										
Package size		41.6	× 9.1			mm					
Appearance											
Output	Monochrome	Monochrome	Monochrome	Color	-						
Supply voltage	5										
Analog/digital	Analog										
Number of pixels	2048 2048 4096 2048										
Pixel pitch	14	14	7		14						
Pixel height	200	14	7		42						
Image size	28.672 × 0.2	28.672 × 0.014	28.672 × 0.007		mm						
Video data rate max.	10 10 10 10										
Line rate max.	4.6 4.6 2.3 4.6					kHz					
				Red	65						
Photosensitivity	1300	50	23	Green	85	V/(lx.s)					
				Blue 35							
Conversion efficiency	25	13	25 125			μV/e-					
Dark output voltage*2	0.2	0.3	0.2		mV						
Dark current	0.13	0.37	0.13		0.19	fA					
	2	1.2	2	4		V					
Saturation output	80	92	80	32		ke-					
Deedeutreise	0.4	0.6	1	0.9		mV rms					
Readout hoise	16	16 46		7.2		e- rms					
Dynamic range	5000	2000	2000	4444	-						
A/D converter		No	pne			-					
Anti-blooming function		Pos	sible			-					
Electronic shutter function		Pos	sible			-					
Readout of every pixel		Simult	aneous			-					

\*1: High gain operation, IR cut filter: E-CM500S (t=1.0 mm) \*2: Integrat

\*2: Integration time =10 ms

### Photosensitivity vs. line rate



## Spectral response (typical examples)



KMPDB0617EA

Linerate (kHz)



## CCD image sensors

Parameter	S12551-2048	S12379	S10200-02-01	S10201-04-01	S10202-08-01	S10202-16-01	Unit			
Feature	Easy to use	High speed, Fine pitch		-						
Туре	Interline	Interline	Full Frame Transfer (TDI-CCD)							
Package size	41.6 × 10.03	36.0 × 12.45	30.48 × 9.91	40.64 × 9.91	66.04 × 9.91	66.04 × 9.91	mm			
Appearance						-	-			
Number of pixels	2048	2048	1024	2048	4096	4096	pixels			
Stage	1	1	128				-			
Pixel pitch	14	8		t	2					
Pixel height	14	8				μm				
Image size	28.672 × 0.014	16.384 × 0.008	12.288 × 1.536	24.576 × 1.536 49.15		× 1.536	mm			
Number of ports	1	4	2	4	8	16	-			
Video data rate / port	40	40		3	30	MHz				
Line rate	19 max.	72 max.	50 typ.	50 typ.	50 typ.	100 typ.	kHz			
Conversion efficiency	13	21		9.5						
Full well capacity	100	20		100						
Readout noise	40	20	35				e⁻rms			
Dynamic range	2500	1000		2800						
Photosensitivity (λ=600 nm)	60	32		4800						
Anti-blooming function	Possible	Possible		Possible						
Electronic shutter function	Possible	Impossible		Impo	ssible		-			
Clock terminal	6	4	8							

#### Photosensitivity vs. line rate



Spectral response (typical examples)



#### TDI mode

In FFT-CCD, signal charges in each line are vertically transferred during charge readout. TDI mode synchronizes this vertical transfer timing with the movement of the object, so that signal charges are integrated a number of times equal to the number of vertical stages of the CCD pixels. In the TDI mode, the signal charges must be transferred in the same direction at the same speed as those of the object to be imaged. These speeds are expressed by the following equation:

#### $v = f \times d$

 $\mathsf{v}: \mathsf{object} \ \mathsf{moving} \ \mathsf{speed}, \ \mathsf{charge} \ \mathsf{transfer} \ \mathsf{speed} \quad \mathsf{f}: \mathsf{vertical} \ \mathsf{transfer} \ \mathsf{frequency} \quad \mathsf{d}: \mathsf{pixel} \ \mathsf{size}$ 

In the right gure, when the rst stage charges are transferred to the second stage, an additional charges are produced in the second stage by photoelectric conversion and accumulated. When this operation is continuously repeated until reaching the last stage M (the number of vertical stages), signal charges which are M times greater than the initial charges are accumu-lated. Since the signal charges on each line are output from the CCD horizontal shift register, a two-dimensional image can be continuously acquired. In this way the TDI mode achieves sen-sitivity which is M times higher than linear image sensors (S/N is improved  $\sqrt{M}$  times). The TDI mode also improves sensitivity variations compared to frame mode operation.

Schematic diagram showing integrated exposure by TDI mode





								Applications								
Туре	Type No.	Output		Ν	/lain fe	ature	s			Position detection of spot light	Detection of edge	Encoder	Barcode reader	Refracto- meter	Sorting	Machine vision
CMOS	S9226-03		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	•						
	S10226-10		High resp. Hig spe	ed ES	SP	SS	Low cost	UV	TDI	•				•		
	S9227-03		High resp. Hig spe	ed ES	SP	SS	Low cost	UV	TDI	•	•					
	S10227-10		High resp. Spe	ES	SP	SS	Low cost	UV	TDI	•	٠		•	٠		
	S12443		High resp. Hig	ES	SP	SS	Low cost	UV	TDI	•	٠	٠	٠			
	S13131-1536		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	٠	٠	٠	٠			
	S13434-2496		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	٠	٠	٠	٠			
	S11106-10		High resp. Hig	ES	SP	SS	Low cost	UV	TDI	٠	٠	٠		٠		
	S11107-10		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	٠	٠	٠		٠		
	S14416-12		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	•	•	•				
	S14417-06	chrome	High resp. spe	ed ES	SP	SS	Low cost	UV	TDI	•	•	•				
	S11720-40		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI		٠					٠
	S15611-10		High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI	•	•	•			•	
	S14772		High resp. spe	ed ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S13774		High resp. Spe	ed ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S15778		High resp. Spe	ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S16074		High resp. Spe	ed ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S11639-01		High resp. Hig	e ES	SP	SS	Low cost	UV	TDI	•	•					
	S11108		High resp. Hig	eb ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S12706		High resp. Hig	ES	SP	SS	Low cost	UV	TDI	•	•	•			•	•
	S13488	Color	High resp. Hig	ed ES	SP	SS	Low cost	UV	TDI						•	
	S12551-2048		High resp. spe	ed ES	SP	SS	Low cost	UV	TDI						٠	•
CCD	S12379	Mono- chrome	High resp. High	ed ES	SP	SS	Low cost	UV	TDI						٠	•
	S1020x series		High resp. spe	ed ES	SP	SS	Low cost	UV	TDI							•
High <sub>H</sub>							S Flectro	nic shutte	er function	SP	Single po	wer sunn	lv			
SS S	SS Small in size			Low cost					UV sensitivity TDI TDI TDI operation					ition	· <b>y</b>	



## Glossary

#### Video data rate

Number of pixels to be output per second

#### Line rate

Number of lines to be output per second, for outputting all pixels in the image sensor.

#### Photosensitivity

Output voltage (unit: V/lx.sec) per incident light level, per second, for Tungstan lump, 2856K.

#### Conversion factor

The conversion efficiency is the charge-to-voltage conversion ratio. The conversion efficiency (Sv) is expressed by following equation.  $Sv = q \times \Delta Vout/Q$ 

q: electron charge, AVout: Output voltage, Q: signal charge [C]

#### Saturation output

The difference between output offset voltage and the output voltage when saturated.

#### Full well capacity

The amount of charge when the output is saturated.

#### Readout noise

Readout noise is defined as random noise (lower detection limit) coming from the amplifier in the output section. It should be noted that the total noise includes shot noise etc, as well as readout noise.

#### Dynamic range

Ratio of readout noise and satuation output. The dynamic range (DR) is expressed by following equation.

DR = Saturation output / Readout noise

#### Spectral response

The relation (photoelectric sensitivity) between the incident light level and resulting photocurrent differs depending on the wavelength of the incident light. This relation between the photoelectric sensitivity is referred to as the spectral response characteristic and is expressed in terms of photo sensitivity or quantum efficiency. We usually define the spectral response range as the range in which the relative sensitivity is higher than 5% or 10% of the peak sensitivity.

#### Quantum efficiency

This is the number of electrons or holes that can be extracted as photocurrent divided by the number of incident photons. It is commonly expressed in percent (%). The quantum efficiency QE and photo sensitivity S (unit:A/W) have the following relationship at a given wavelength (unit:nm).

 $QE = S \times 1240 / \lambda \times 100 [\%]$ 

#### Blooming

A phenomenon in which the photoelectrically converted signal charge in an image sensor exceeds a certain level and spills over into adjacent pixelsor transfer region other than photodiodes (in IT type CCDs).To prevent blooming, some means for discharging excess charge should beimplemented.

#### Integration time

In image sensor operation, the electric charge generated by light entering in a given time is accumulated and collected to create a signal. The length of this time during which light enters the image sensor is called integration time or accumulation time. In image sensors with electronic shutter function, the intergration time can be set to the order of microsecond

#### Electronic shutter function

The electronic shutter function can be used to accumulate a signal charge in shorter time than readout period. The start of integration time can be synchronized with an external trigger by using electronic shutter.

#### Pixel integration simultaneity

In the time-series integration method, the integration time of each pixel is the same, but the time at which integration is taken is different for each pixel. As such, care must be taken when detecting incident light that varies over time.

Information described in this material is current as of February 2024

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